

A High-Throughput Chaotic Advection Microreactor for Preparation of Uniform and Aggregated BaSO₄ Nanoparticles

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Abstract

A high-throughput (105.5 g/h) passive four-stage asymmetric oscillating feedback microreactor using chaotic mixing mechanism was developed to prepare aggregated BaSO₄ particles of high primary nanoparticle size uniformity. Three-dimensional unsteady simulations showed that chaotic mixing could be induced by three unique secondary flows (i.e., vortex, recirculation, and oscillation), and the fluid oscillation mechanism was examined in detail. Simulations and Villermaux-Dushman experiments indicate that almost complete mixing down to molecular level can be achieved and the prepared BaSO₄ nanoparticles were with narrow primary particle size distribution (PSD) having geometric standard deviation, σ_g , less than 1.43 when the total volumetric flow rate Q_{total} was larger than 10 mL/min. By selecting Q_{total} and reactant concentrations, average primary particle size can be controlled from 23 to 109 nm as determined by microscopy. An average size of 26 nm with narrow primary PSD ($\sigma = 1.22$) could be achieved at Q_{total} of 160 mL/min.

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