

1

2 Rapid assessment of quality changes in French fries

3 during deep-frying based on FTIR spectroscopy

4 combined with artificial neural network

5

6 Running title: Detection of quality changes in French fries by FTIR

7

8

9

10 **Lirong Xu, Gangcheng Wu, Xin Ji, Xingguo Wang***

11

12

13

14

15

16 Collaborative Innovation Center of Food Safety and Quality Control in Jiangsu
17 Province National Engineering Research Center for Functional Food School of Food
18 Science and Technology Jiangnan University, 1800 Lihu Avenue
19 Wuxi, Jiangsu 214122, P. R. China

20

21

22

23

24

25 Author for correspondence: Xingguo Wang, Ph.D., Professor. Phone: +86-510-85876799. Fax: 0510-85876799. Email: wangxg1002@gmail.com;

26 xingguow@jiangnan.edu.cn.

1

2

27

28

29

30

31

32 **Abstract:** Fourier transform infrared (FTIR) spectroscopy combined with back
33 propagation artificial neural network (BP-ANN) were utilized for rapid and
34 simultaneous assessment of the lipid oxidation indices in French fries. The
35 conventional indexes (i.e. total polar compounds, oxidized triacylglycerol
36 polymerized products, oxidation products, and triacylglycerol hydrolysis products,
37 acid values and peroxide values), and FTIR absorbance intensity in French fries were
38 determined during deep-frying process, and the results showed the French fries had
39 better quality in palm oil, followed by sunflower oil, rapeseed oil and soybean oil.
40 The FTIR spectra of oil extracted from French fries were correlated to the reference
41 oxidation indexes determined by AOCS standard method. The results of BP-ANN
42 prediction showed that the model based on FTIR fitted well ($R^2 > 0.926$, RMSEC <
43 0.614, RMSEP < 0.550) compared with partial least-squares model ($R^2 > 0.876$,
44 RMSEC < 1.144, RMSEP < 1.257). This facile strategy with excellent performance
45 has great potential for rapid characterization quality of French fries during frying.

46 **Keywords:** French fries; Polar compounds; Oxidation indexes; BP-ANN; FTIR

47 **Chemical compounds studied in this article**

48 Acetone (PubChem CID: 180); Petroleum ether (PubChem CID:8900); Diethyl ether

(PubChem CID:3283); Tetrahydrofuran (PubChem CID: 8028); Toluene (PubChem CID:1140); Hexane (PubChem CID:8058)

Abbreviations: TPC, total polar compounds; TGP, oxidized triacylglycerol polymerized products; OTG, oxidation products; THP, triacylglycerol hydrolysis products; PV, peroxide values; AV, acid values; HCA, hierarchical cluster analysis; BP-ANN, back propagation artificial neural network; SD, standard deviation; PO, palm oil; SuO, sunflower oil; SO, soybean oil; RO, rapeseed oil.

1. Introduction

Deep frying is a traditional and convenient cooking method for producing palatable and desirable foods with unique characteristics of flavor, color and texture (Sumnu & Sahin, 2008). Frying oils, exposed to high temperature (150–200 °C), are subject to complex reactions such as hydrolysis, oxidation, and thermal alteration (Erickson, 2007). These reactions produce polar compounds including oxidized triacylglycerol polymerized products (TGP), oxidized triacylglycerol monomers (OTG), and triacylglycerol hydrolysis products (THP) (Gupta, Warner, White, Gupta, Warner, & White, 2004; Choe, Min, 2007). Therefore, those polar compounds were absorbed by the food during frying, which reduced the nutritional quality of the fried foods and might jeopardize human health (Tabee, Jägerstad, & Dutta, 2009; Li, Yu, Sun, Li, Wang, Cao, Liu, 2016). Numerous attentions have been paid on the oxidation degree of frying oils and ignored the lipid oxidation of fried food during deep-frying (Li, Li, Wang, Cao, & Liu, 2017; Liu, Wang, Cao, & Liu, 2018). Li et al., (2017) found the polar compound compositions were different in frying medium and substance: the TGP content was higher in French fries while OTG and THP contents were higher in deep-fried oils. Therefore, more attention **should be paid to** the quality of fried food. Currently, the traditional determination of lipid oxidation degree during

74 deep-frying process is characterized samples by acid values (AV), peroxide values
75 (PV), total polar compounds (TPC) and the main fractions of polar compounds.
76 However, these conventional methods are laborious and time-consuming with toxic
77 chemicals, and fail to achieve the facile application in the frying industry (Li, Cai,
78 Sun, & Liu, 2016; Li, Chen, Huyan, Kou, Xu, Yu, & Gao, 2018).

79 For rapid and simultaneous determination of lipid oxidation in food, Fourier
80 transform infrared (FTIR) spectroscopy can provide a solution for this challenge.
81 FTIR spectroscopy was widely applied in the food detection due to environmental-
82 friendliness, low-cost, and tiny sample and easy preparation for determination
83 (Nenadis and Tsimidou, 2017; Sow, Kong, & Yang, 2018; Sow, Chong, Liao, & Yang,
84 2018). FTIR spectroscopy, using the association between the bond vibrational motion
85 and the relative molecular structure, has been suggested as a feasible approach being
86 successfully used in the fat and oil industry. FTIR has also been used to determine
87 TPC content of frying oil (Chen, Zhang, Ma, Tuchiya, Miao, 2015; Talpur, Hassan,
88 Sherazi, Mahesar, Kara, & Kandhro, 2015; Chen, *et al.*, 2018). Artificial neural
89 network (ANN) is an algorithm that models non-linear relationships by mimicking the
90 functionality of a neural network. ANN has been applied successfully to the
91 automation and intelligent control of food drying process (Sun, Zhang, & Mujumdar,
92 2018), and food authentication (Goyal, 2013; Esteki, Simal-Gandara, Shahsavari,
93 Zandbaaf, Dashtaki, & Vander Heyden, 2018), due to its self-learning ability, adaptive
94 nature, strong fault tolerance (Ordukaya & Karlik 2016; Winiczenko, Górnicki,
95 Kaleta, Martynenko, Janaszek-Mańkowska, & Trajer, 2018). Karaman, et al., (2012)

96 estimated the oxidation parameters (peroxide value, free fatty acids and iodine value)
97 of sunflower oil added with some natural byproduct extracts combined with ANN.
98 However, to the best of our knowledge, there is limited research about FTIR
99 spectroscopy combined with artificial neural network for the rapid and simultaneous
100 determination of oxidation indexes in French fries.

101 In this study, FTIR spectroscopy in association with the back propagation
102 artificial neural network (BP-ANN) model were developed for the routine analysis of
103 TPC, TGP, THP, OTG, AV and PV of French fries fried in palm oil (F-PO), sunflower
104 oil (F-SuO), soybean oil (F-SO) and rapeseed oil (F-RO). The feasibility and
105 sensitivity of the method was evaluated and compared with partial least-squares (PLS)
106 model. The FTIR spectroscopy method will provide an alternative approach for
107 monitoring the quality changes of French fries rapidly, contributing to the safety of
108 fried food and scientific frying during deep-frying.

109 2. Materials and methods

110 2.1 Materials and reagents

111 Fresh potatoes (*Solanum tuberosum* L, Helan15 cultivar), were obtained from a
112 farm in Shandong Province, China. The frying experiments were conducted with
113 soybean oil (SO), rapeseed oil (RO), palm oil (PO), and sunflower oil (SuO) (without
114 additives) donated by Wilmar, and stored at 4 °C for further use. Acetone, diethyl
115 ether, petroleum ether, toluene, hexane (analytical reagent grade) and Tetrahydrofuran
116 (chromatography grade) were purchased from Sinopharm Chemical Reagent Co., Ltd
117 (Shanghai, China) and Sigma (St. Louis, MO, USA), respectively.

2.2 Preparation of French fries and oil extraction from French fries

A stainless deep fryer (Aigoli, China) with a maximum capacity of 2.5 L was used for frying. Potatoes were washed and cut into pieces ($1 \times 1 \times (6 \pm 0.5)$ cm) with a manual cutter. Firstly, 2.0 L of fresh oil was heated to 168 ± 3 °C in the fryer. Then, a batch of 100 ± 2 g of potato strips was fried in oils regularly. Frying time (4 min) and waiting time (26 min) were set in each frying batch. The overall time was 3 days (8 h/day). Frying oils (SO, RO, PO, and SuO) at different frying time of 0.06, 2, 4, 6, 8, 10, 12, 14, 16, 18, 20, 22, and 24 h were used for French fries frying. Extraction of oil from the French fries was performed according to the method described by Li et al., (2017). Those samples were stored at -20 °C until analysis.

2.3 The physicochemical properties of French fries

The fatty acid composition was analyzed by a gas chromatography (Agilent 7820, USA) (Table S1). The conditions were performed according to our previous research (Li, Wu, Liu, Jin, Wang, 2015). AV and PV of samples were measured according to the AOCS official method 3a-63 (AOCS, 2003a), and AOCS Cd 8b-90 (AOCS, 2003b) respectively. The determination of TPC was based on the AOCS official method Cd 20-91 (AOCS, 1993). The compositions of TPC (e.g., TGP, OTG, THP) in oils extracted from French fries were obtained by a high-performance size-exclusion chromatography method described by Dobarganes, *et al.*, (2000).

2.4 FTIR analyses

A Bruker FTIR spectrometer (VERTEX 70 series) was employed to obtain the FTIR spectra. Each recorded spectrum was obtained by averaging 16 scans at a

resolution of 4 cm⁻¹. Each sample was measured three times. The average of the three spectra obtained from each same sample was used in subsequent analysis. The spectra file of samples was pretreated through normalization to reduce measurement error. Each spectrum was aligned to the baseline using instrumentation software. 100 µL of oil extracted from the French fries was deposited onto PE film surface to form a uniform film. With PE film as background, the spectrum of oil was obtained. Using the calibration equation associating the effective path length with the absorbance of 4334 cm⁻¹, the effective path lengths of spectra were normalized to 0.15 mm (Dong, Li, Sun, Chen, Yu, 2015).

2.5 Artificial neural network Modeling and Partial least-squares model

The BP-ANN is a multi-layer feedforward neural network trained based on the error back propagation algorithm (Sun, Zhang, Mujumdar, & Yang, 2019). It is composed of input layer, hidden layer, and output layer. In general, the three-layer network can approach the target value with arbitrary precision if the number of hidden layers is sufficient. Through parameter optimization in the pre-experiment, the best BP-ANN model was obtained with the neuron number of 10 in hidden layer, the training function of trainlm, and the transfer functions of tansig and purelin in hidden layer and output layer, respectively. Therefore, a three-layer network was selected for all neural network models in this study, and 156 sets of data were obtained and divided into training data (70%, 110 samples), and validation data (15%, 23 samples), and testing data (15%, 23 samples). Based on our preliminary experiment and previous study (Xu, Yu, Liu, Li, & Zhang, 2016), the FTIR absorbance peak at 1696

162 cm^{-1} , 3471 cm^{-1} and 968 cm^{-1} related to oil oxidation were used as inputs of BP-ANN
163 model to predict the conventional indexes (output) (TPC, TGP, THP, OTG, AV and
164 PV). The partial least-squares (PLS) model was also validated using the FTIR
165 absorbance peak height at 1696 cm^{-1} , 3471 cm^{-1} and 968 cm^{-1} and these relevant
166 conventional indexes. Root Mean square error (RMSE), coefficient of determination
167 (R^2) of the predicted conventional indexes were computed to evaluate the
168 performance of fitting and predicting. Furthermore, in order to compare the quality of
169 BP-ANN model and PLS, root mean square error of calibration (RMSEC) and root
170 mean square error of prediction (RMREP) were calculated for the evaluation. Besides
171 10 external validation French fries samples were collected to

172 2.6 Statistical analyses

173 The reference values and the spectra collected of the samples were conducted in
174 triplicate. The relevant results were denoted as mean \pm standard deviation (SD). BP-
175 ANN was performed using MATLAB R2014a (The MathWorks Inc., Natick, MA,
176 USA). The PLS model was performed using SIMCA-P (version 13.0, Umea,
177 Sweden). Spectral data analyses were conducted with the use of OMNIC 7.3 (Thermo
178 Electron Inc., Madison, WI).

179 3. Results and discussion

180 3.1 Results of chemical analysis

181 Before FTIR analysis, the TPC, TGP, THP, OTG, AV and PV of oil samples from
182 French fries were determined. Here, the degree of thermal oxidative decomposition in
183 French fries fried in frying oils at 0.06, 4, 8, 12, 16, 20 h are displayed in Fig. 1.

With a longer period of frying process, the TPC in French fries kept increasing but the increase rates declined gradually in general. For TPC, the content of polar compounds in F-SO was consistently higher than that in F-RO, F-SuO, and F-PO, the polar compounds in F-SuO and F-PO was the lowest during frying. The F-SO reached 26.64% at 20 h frying compared with F-PO with TPC of 19.61%. (Fig. 1A). The TGP contents in F-SO, F-RO, F-SuO and F-PO reached to 13.24%, 10.59%, 10.14% and 9.83% in the three days of frying, and the order of growth rate was F-SO (0.43%) > F-RO (0.34%) > F-SuO (0.32%) > F-PO (0.31%) (Fig. 1B). The OTG contents in F-SO and F-RO increased rapidly at the first 8 h and then increased slowly. While, the OTG contents greatly fluctuated in F-SuO and F-PO and their contents were lower than F-SO and F-RO at the primary frying period (before 15 h) (Fig. 1C). The THP contents in French fries increased with the frying time at slower pace. The order of THP average growth rates were F-SO (0.22%) > F-RO (0.17%) > F-SuO (0.15%) > F-PO (0.12%) (Fig. 1D). Fig. 1(F) showed that PV increased slowly from 4 h to 20 h after a quick increase at the first 4 h. The reason may be that hydroperoxide is an intermediate of primary oxidation, which is susceptible to be cleaved into aldehydes and other volatile compounds (Xu, Yu, Liu, Zhang, 2016). The AV increased with the frying time as presented in Fig. 1(E), and F-SO presented a higher value compared to other samples.

3.2 FTIR Analysis

FTIR spectroscopy is a rapid method for the food detection, which is an alternative to traditional methods in the food industries. The complete FTIR spectra of

oil samples extracted from French fries were exhibited in Fig. 2(A). For lipid oxidation analysis, the most essential spectral regions correspond to ROOH, FFA (C=O bond), and -HC=CH- (trans) functional groups (Xu, Yu, Liu, Li, & Zhang, 2016). More specifically, the corresponding regions were the following wavenumbers: the -HC=CH- (trans) bond occurred at nearly 980–960 cm^{-1} ; the FFA (C=O bond) occurred between 1720–1680 cm^{-1} and the ROOH corresponded to the regions of 3650–3300 cm^{-1} (Guillen and Cabo, 2000; Sow, Tan, & Yang, 2019; Sow, Yu Toh, Wong, & Yang, 2019). The change in intensity of these spectral regions of oil samples could reflect the chemicals transformation during frying, consequently denoting the degree of lipid oxidation.

Functional group spectra's variation for samples in the course of frying was shown in Figure 2(A). The FFA (C=O bond) absorbance at about 1696 cm^{-1} , –HC=CH-(trans) bond absorbance at about 968 cm^{-1} and ROOH characteristic absorption peak height at about 3471 cm^{-1} of oils extracted from French fries showed the growth trend during frying. The starting adjacent spectral gaps at the height of these absorption peaks were small, whereas the adjacent spectral gaps increased with time, suggesting that hydrogen peroxide, free fatty acids and isolated trans fatty acids increased with time (Fig. S1(A-C)). Fig. 2(B-D) showed that F-PO and F-SuO displayed the lower characteristic absorption peak height at 3471, 1696 and 968 cm^{-1} compared with F-SO and F-RO by comparing the FTIR absorbance intensity of the ROOH, FFA (C=O bond), and –HC=CH-(trans) bond in French fries samples, the results revealed that the degree of oxidative stability was F-PO > F-SuO > F-RO > F-

228 SO.

229 3.3 Model establishment and verification by BP-ANN

230 In order to establish the BP-ANN model for the change of quality in French fries
231 during deep-frying, the FTIR absorbance peak at 1696, 3471 and 968 cm^{-1} , were set
232 as variable X. Meanwhile, the conventional indexes (TPC, TGP, THP, OTG, PV, AV)
233 were set as variables Y. Through parameter optimization, the BP-ANN model with
234 the topology of 3-10-1(the neuron number of input layer, hidden layer, and output
235 layer was 3, 10, and 1, respectively), performing algorithm of Levenberg-Marquardt,
236 transfer function of tansig and purelin in hidden layer and output layer, respectively,
237 and training function of trainlm (Levenberg-Marquardt) outperformed the fitting
238 performance and accuracy. Training set included 70% of the samples, and the
239 prediction models of TPC, TGP, THP, OTG, PV and AV established by BP-ANN
240 method are shown in Figure 3. The predicted values were well correlated with the
241 actual values, and the R^2 of the training set were all >0.915 . 15% of the samples were
242 used as validation set and 15% as test set. The results showed that the R^2 of the
243 validation set and testing set of TPC, TGP, THP, AV, PV were >0.930 and >0.940 ,
244 respectively, indicating that the prediction ability of the model was available (table 1),
245 numerous studies revealed that the R^2 higher than 0.9 in the model indicated excellent
246 classification performance as well as prediction ability (Cavanna, Righetti, Elliott, &
247 Suman, 2018). However, R^2 of the testing set of OTG was only 0.863, which is not
248 good owing to the fluctuation of OTG with frying time. From Table 1, the MSE of the
249 TPC, TGP, THP, OTG, AV and PV training models were 0.539, 0.302, 0.121, 0.252,

0.133, and 0.287, respectively, and the MSE of validation and testing models were <0.639 and <0.753, respectively, which indicated that BP-ANN models had excellent predictive ability for oxidation indexes in French fries during deep-frying. Furthermore, in order to evaluate the performance of the model, the results of BP-ANN models were compared with PLS models (Table 2). Compared with PLS model, the RMSEC and RMSEP of the BP-ANN model was reduced by 46.32%-79.02% and 47.35%-82.61%, and the R^2 value was increased by 4.14%-10.16%, respectively. In our study, the lower RMSEC, RMSEP and higher R^2 of the calibration (training) equations for TPC, TGP, THP, OTG, PV, AV were obtained compared with PLS models. The BP-ANN had achieved excellent predictive performance ($R^2 > 0.9$) for the TPC, TGP, THP, AV, PV conventional indexes during frying process.

3.4 Sample external validation

After calibrating the models, external validation procedure was carried out to provide an estimate of the overall accuracy of the predictions. Blind samples from 10 different French fries samples prepared in different oxidation degree of oils were used to validate the performance of the proposed method. The TPC, TGP, THP, OTG, AV and PV of the oils were initially analyzed using AOCS standard method before the proposed FTIR analysis. The results obtained are presented in Fig. 4.

Fig.4 confirms that the two methods agreed with each other well, with $R^2 > 0.975$ for TPC, TGP, THP, AV and PV prediction, except for OTG ($R^2 = 0.656$). FTIR methods combined with ANN could measure efficiently the TPC, TGP, THP, AV and PV of various French fries. Therefore, the proposed method can be used as an alternative

272 TPC, TGP, THP, AV and PV determination method.

273 4. Conclusions

274 This study aimed to simplify oxidation parameters determination in French fries
275 using a rapid and convenient PE film-based FTIR procedure, which are considered
276 practical for routine implementation. Furthermore, compared with PLS model, the
277 BP-ANN model showed good performance and excellent prediction for the changes
278 of quality (TPC, TGP, THP, AV and PV) in French fries during frying based on FTIR
279 spectroscopy. FTIR spectral regions correspond to ROOH, FFA (C=O bond), and –
280 HC=CH- (trans) functional groups were selected for the model establishment. With
281 the increase of the FTIR absorbance intensity in these regions, deeper degree of
282 thermal oxidative decomposition was presented in French fries during frying. The
283 proposed method indicated that the quality of F-PO was better than F-SuO and F-RO,
284 followed by F-SO. This investigation opens new opportunities for developing FTIR
285 spectroscopy combined with BP-ANN as a promising method for the quality detection
286 of fried food in a wide range of applications.

287 Acknowledgement

288 This work was financially supported by the National First-Class Discipline Program
289 of Food Science and Technology (JUFSTR20180202); Postgraduate Research &
290 Practice Innovation Program of Jiangsu Province (KYCX20_1852)” National Natural
291 Science Foundation of China (31901728); Jiangsu Planned Projects for Postdoctoral
292 Research Funds (2020Z297). We thank Jianhua Huang, Ting Shi, and Zhe Dong for
293 assisting in preparation of this manuscript.

294 **Conflict of interest:** The authors declare that they have no conflict of interest.

295 **References**

- 296 American Oil Chemists' Society. (2003a). AOCS official method Cd 3a-63 acid value
297 method. Official methods and recommended practices of the AOCS. Champaign,
298 IL.
- 299 American Oil Chemists' Society. (2003b). AOCS official method Cd 8b -90 peroxide
300 value acetic acid-isooctane method. Official methods and recommended
301 practices of the AOCS. Champaign, IL.
- 302 American Oil Chemists' Society. (1993). AOCS official method Cd 20-91. Official
303 methods and recommended practices of the AOCS. Champaign, IL.
- 304 Cavanna, D., Righetti, L., Elliott, C., & Suman, M. (2018). The scientific challenges
305 in moving from targeted to non-targeted mass spectrometric methods for food
306 fraud analysis: A proposed validation workflow to bring about a harmonized
307 approach. *Trends in Food Science & Technology*, 80, 223-241.
- 308 Chen, J. Y., Zhang, H., Ma, J. K., Tuchiya, T., Miao Y. L. (2015). Determination of
309 the Degree of Degradation of Frying Rapeseed Oil Using Fourier-Transform
310 Infrared Spectroscopy Combined with Partial Least-Squares Regression,
311 *International Journal of Analytical Chemistry*, 1-6.
- 312 Chen, J., Zhang, L., Geng, Q., Jing, B., & Yu, X. (2018). Determination of Total Polar
313 Compounds in Frying Oils by PE-Film-Based FTIR and ATR-FTIR
314 Spectroscopy. *European Journal of Lipid Science and Technology*, 120,
315 1800250.
- 316 Choe, E., & Min, D. B. (2007). Chemistry of deep-fat frying oils. *Journal of Food*
317 *Science*, 72, R77-R86.
- 318 Dobarganes, M. C., Velasco, J., & Dieffenbacher, A. (2000). Determination of polar
319 compounds, polymerized and oxidized triacylglycerols, and diacylglycerols in
320 oils and fats - Results of collaborative studies and the standardized method
321 (Technical Report). *Pure and Applied Chemistry*, 72, 1563-1575.
- 322 Dong, X., Li, Q., Sun, D., Chen, X., Yu, X. (2015). Direct FTIR analysis of free fatty a
323 cids in edible oils using disposable polyethylene films. *Food Analytical Methods*,
324 8, 857-863.
- 325 Erickson, M. D. (2007). Deep frying: Deep frying chemistry, nutrition, and practical
326 application, 2nd, Champagne, IL: AOCS Press.
- 327 Esteki, M., Simal-Gandara, J., Shahsavari, Z., Zandbaaf, S., Dashtaki, E., & Vander
328 Heyden, Y. (2018). A review on the application of chromatographic methods,
329 coupled to chemometrics, for food authentication. *Food Control*, 93, 165-182.
- 330 Frankel, E. N. (1984). Chemistry of free radical and singlet oxidation of lipids.
331 *Progress in Lipid Research*, 23, 197-221.
- 332 Goyal, S. (2013). Artificial neural networks (ANNs) in food science-A review.
333 *International Journal of Scientific World*, 1(2), 19-28.
- 334 Guillén, M. D., Cabo, N. (2000). Some of the most significant changes in the Fourier
335 Transform Infrared Spectra of edible oils under oxidative conditions. *Journal of*

- the *Science of Food and Agriculture*, 80, 2028–2036.
- Gupta, M. K., Warner, K., White, P. J., Gupta, M. K., Warner, K., & White, P. J. (2004). Frying technology and practices. Urbana: AOCS press, (chapters 2, 12).
- Huang, J. Y., Guo, X. P., Qiu, Y. B., & Chen, Z. Y. (2007). Cluster and discriminant analysis of electrochemical noise data. *Electrochimica Acta*, 53, 680-687.
- Karaman, S., Ozturk, I., Yalcin, H., Kayacier, A., & Sagdic, O. (2012). Comparison of adaptive neuro-fuzzy inference system and artificial neural networks for estimation of oxidation parameters of sunflower oil added with some natural byproduct extracts. *Journal of the Science of Food and Agriculture*, 92(1), 49-58.
- Li, J., Cai, W., Sun, D., & Liu, Y. (2016). A quick method for determining total polar compounds of frying oils using electric conductivity. *Food Analytical Methods*, 9, 1444-1450.
- Li, Q., Chen, J., Huyan, Z., Kou, Y., Xu, L., Yu, X., & Gao, J. M. (2018). Application of Fourier transform infrared spectroscopy for the quality and safety analysis of fats and oils: A review. *Critical reviews in food science and nutrition*, 1-15.
- Li, X., Wu, X., Liu, R., Jin, Q., Wang, X. (2015). Effect of frying conditions on fatty acid profile and total polar materials via viscosity. *Journal of Food Engineering*, 166, 349-355.
- Li, X., Yu, X., Sun, D., Li, J., Wang, Y., Cao, P., Liu, Y., (2016). Effects of polar compounds generated from the deep-frying process of palm oil on lipid metabolism and glucose tolerance in Kunming mice. *Journal of Agricultural and Food Chemistry*, 65, 208-215.
- Li, X., Li, J., Wang, Y., Cao, P., & Liu, Y. (2017). Effects of frying oils' fatty acids profile on the formation of polar lipids components and their retention in French fries over deep-frying process. *Food Chemistry*, 237, 98-105.
- Liu, Y., Wang, Y., Cao, P., & Liu, Y. (2018) Degradation of Edible Oil During Deep-Frying Process by Electron Spin Resonance Spectroscopy and Physicochemical Appreciation. *European Journal of Lipid Science and Technology*, 120(2), 1700376.
- Nenadis, N., Tsimidou, M. Z. (2017). Perspective of Vibrational Spectroscopy Analytical Methods in on-Field/official Control of Olives and Virgin Olive Oil. *European Journal of Lipid Science and Technology*, 119, 1–18.
- Ordukaya, E., & Karlik, B. (2016). Fruit juice-alcohol mixture analysis using machine learning and electronic nose. *IEEJ Transactions on Electrical and Electronic Engineering*, 11, S171–S176.
- Sow, L. C., Kong, K., & Yang, H. (2018). Structural modification of fish gelatin by the addition of gellan, κ -carrageenan, and salts mimics the critical physicochemical properties of pork gelatin. *Journal of food science*, 83(5), 1280-1291.
- Sow, L. C., Chong, J. M. N., Liao, Q. X., & Yang, H. (2018). Effects of κ -carrageenan on the structure and rheological properties of fish gelatin. *Journal of Food Engineering*, 239, 92-103.
- Sow, L. C., Tan, S. J., & Yang, H. (2019). Rheological properties and structure modification in liquid and gel of tilapia skin gelatin by the addition of low acyl

380 gellan. *Food Hydrocolloids*, 90, 9-18.

381 Sow, L. C., Yu Toh, N. Z., Wong, C. W., & Yang, H. (2019). Combination of sodium
 382 alginate with tilapia fish gelatin for improved texture properties and
 383 nanostructure modification. *Food Hydrocolloids*, 94, 459-467.

384 Sumnu, S. G., Sahin, S. (2008). Advances in deep-fat frying of foods. CRC Press.

385 Sun, Q., Zhang, M., & Mujumdar, A. S. (2019). Recent developments of artificial
 386 intelligence in drying of fresh food: A review. *Critical reviews in food science*
 387 *and nutrition*, 59(14), 2258-2275.

388 Sun, Q., Zhang, M., Mujumdar, A. S., & Yang, P. (2019). Combined LF-NMR and
 389 Artificial Intelligence for Continuous Real-Time Monitoring of Carrot in
 390 Microwave Vacuum Drying. *Food and Bioprocess Technology*, 1-12.

391 Talpur, M. Y., Hassan, S. S., Sherazi, S. T. H., Mahesar, S. A., Kara, H., & Kandhro,
 392 A. A. (2015). A simplified FTIR chemometric method for simultaneous
 393 determination of four oxidation parameters of frying canola oil. *Spectrochimica*
 394 *Acta Part A: Molecular and Biomolecular Spectroscopy*, 149, 656-661.

395 Tabee, E., Jägerstad, M., & Dutta, P. C. (2009). Frying quality characteristics of
 396 French fries prepared in refined olive oil and palm olein. *Journal of the*
 397 *American Oil Chemists' Society*, 86(9), 885-893.

398 Winiczenko, R., Górnicki, K., Kaleta, A., Martynenko, A., Janaszek-Mańkowska, M.,
 399 & Trajer, J. (2018). Multi-objective optimization of convective drying of apple
 400 cubes. *Computers and Electronics in Agriculture*, 145, 341-348.

401 Xu, L., Yu, X., Liu, L., Zhang, R. (2016). A novel method for qualitative analysis of
 402 edible oil oxidation using an electronic nose. *Food Chemistry*, 202, 229-235.

403 Xu, L., Yu, X., Liu, L., Li, M., & Zhang, R. (2016). A rapid method for evaluating the
 404 edible oil oxidative stability during ambient storage by FTIR spectroscopy using
 405 a mesh cell. *Analytical Methods*, 8(25), 5117-5122.